

April 2026

No. OCB872

REVISED EDITION-A

PARTS CATALOG

<Outdoor unit>

Model name

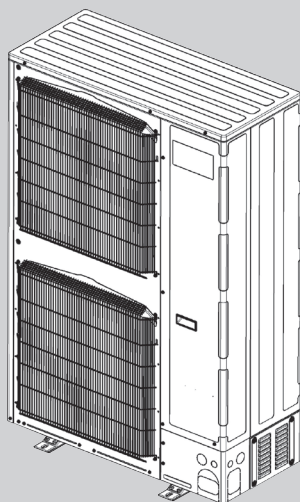
MXZ-SM72TL

MXZ-SM96TL

MXZ-SM120TL

• Some descriptions have been revised in REVISED EDITION-A.

OCB872 is void.



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SERVICE MANUAL (OCH872)

1 SERVICE REFERENCE

MXZ-SM72TL-U1

MXZ-SM96TL-U1

MXZ-SM120TL-U1

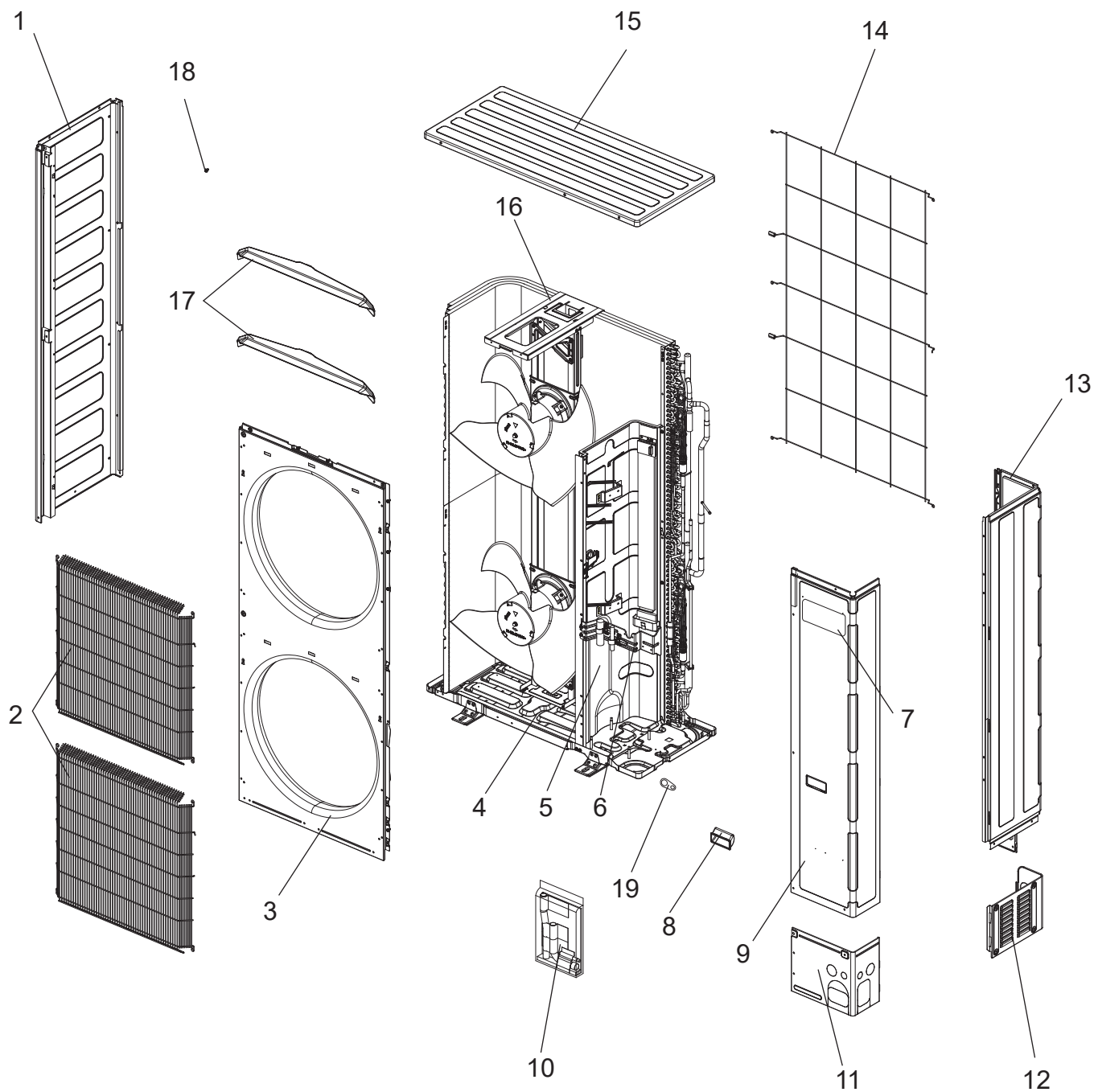
2 SERVICE PARTS LIST

STRUCTURAL PARTS

MXZ-SM72TL-U1

MXZ-SM96TL-U1

MXZ-SM120TL-U1

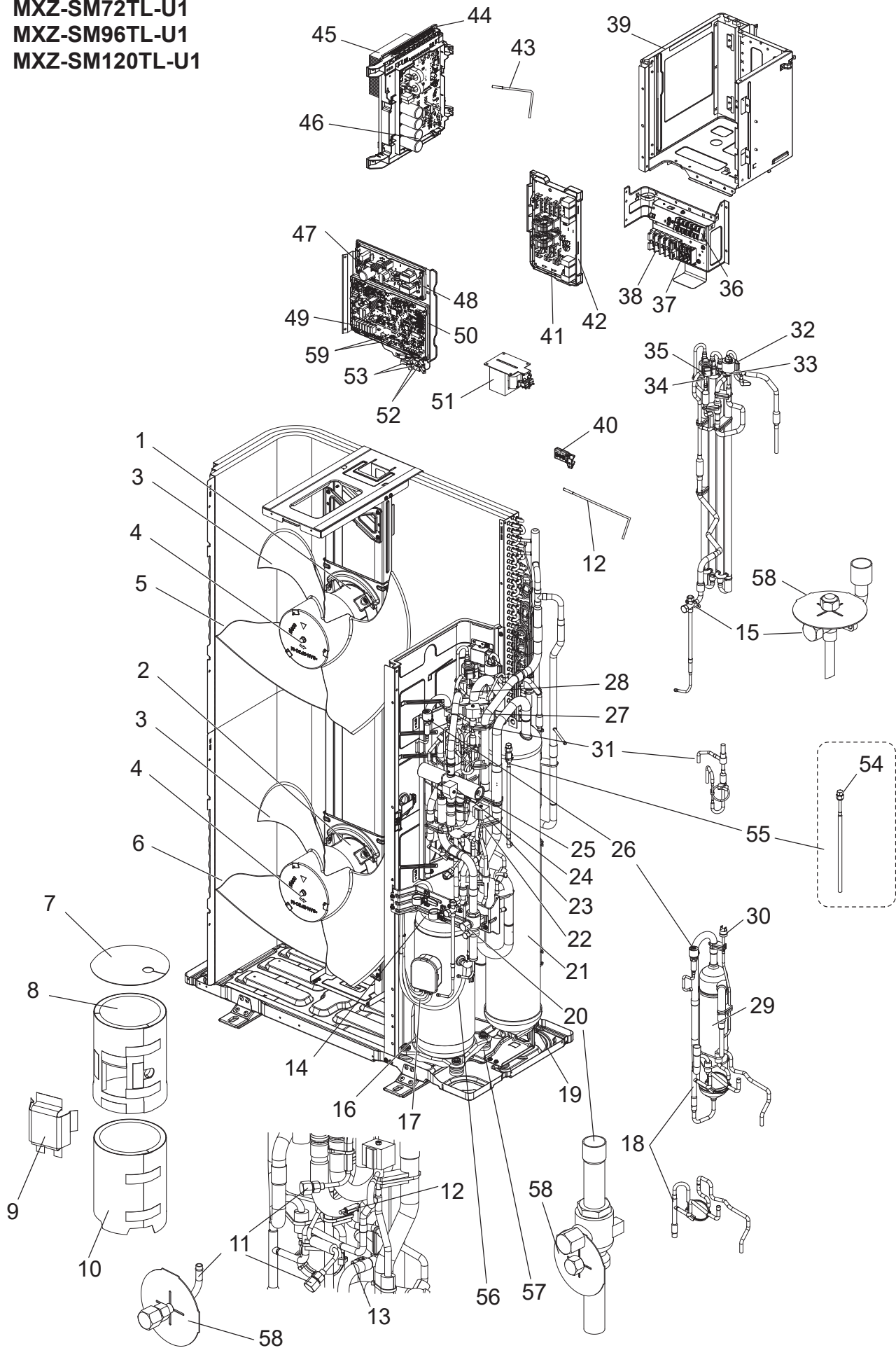


1. The part quantity below indicates the required number of pieces per unit.
2. The circled No. indicates that the part is not shown in the figure.

No.	Parts No.	Parts Name	MXZ-SM72TL-U1	MXZ-SM96TL-U1	MXZ-SM120TL-U1	Symbol in Wiring Diagram	Remarks
1	E27 W53 086	SIDE PANEL (L)	1	1	1		
2	E27 41E 521	WIRE GRILLE	2	2	2		
3	E27 W53 232	FRONT PANEL	1	1	1		
4	E27 W53 290	BASE	1	1	1		
5	E27 68P 293	SEPARATOR	1	1	1		
6	—	VALVE BED	1	1	1		[RK00J349G02]
7	—	BRAND LABEL	1	1	1		[BT79R538H02]
8	E22 819 009	HANDLE	1	1	1		
9	E27 W53 245	SERVICE PANEL	1	1	1		
10	E27 68P 890	ACCESSORY PIPES	1	1			
10	E27 70P 890	ACCESSORY PIPES			1		
11	E27 68P 006	COVER PANEL (FRONT)	1	1	1		
12	E27 69P 006	COVER PANEL (REAR)	1	1	1		
13	E27 2M4 085	SIDE PANEL (R)	1	1	1		
14	E27 W53 523	REAR GUARD	1	1	1		
15	E27 68P 297	TOP PANEL	1	1	1		
16	E27 0N1 515	MOTOR SUPPORT	1	1	1		
17	E27 W53 531	ICE GUARD	2	2	2		
18	E27 942 250	F.ST SCREW	90	90	90		
19	E27 68P 978	CONDUIT PLATE	1	1	1		[BK00H879G02]

FUNCTIONAL AND ELECTRICAL PARTS

MXZ-SM72TL-U1
MXZ-SM96TL-U1
MXZ-SM120TL-U1



1. The part quantity below indicates the required number of pieces per unit.
2. The circled No. indicates that the part is not shown in the figure.

No.	Parts No.	Parts Name	MXZ-SM72TL-U1	MXZ-SM96TL-U1	MXZ-SM120TL-U1	Symbol in Wiring Diagram	Remarks [Drawing No.]
1	E27 68P 301	OUTDOOR FAN MOTOR	1	1	1	MF1	WH, Upper side
2	E27 69P 301	OUTDOOR FAN MOTOR	1	1	1	MF2	BU, Bottom side
3	E27 W53 501	PROPELLER FAN	2	2	2		
4	E27 W53 508	PROPELLER FAN NUT	2	2	2		
5	E27 68P 630	OUTDOOR HEAT EXCHANGER TOP	1	1	1		Top
6	E27 2M4 630	OUTDOOR HEAT EXCHANGER UNDER	1	1	1		Bottom
7	—	COMP FELT (TOP)	1	1	1		[BK33C0C3H01]
8	—	COMP FELT (BODY-UPPER)	1	1	1		[RK33J771H02]
9	—	COMP FELT (TERMINAL)	1	1	1		[RK33J599H03]
10	—	COMP FELT (BODY-BOTTOM)	1	1	1		[RK33J772H01]
11	E27 942 641	SERVICE PORT	2	2	2		
12	E27 69P 307	THERMISTOR	1	1	1	TH6, TH7	Combined type
13	E27 68P 307	THERMISTOR	1	1	1	TH2	
14	E27 W52 307	THERMISTOR	1	1	1	TH4	
15	E27 68P 662	STOP VALVE 3/8F	1	1	1		for liquid
16	E27 2M4 900	COMPRESSOR	1	1	1	MC	ARB78FBAMT
17	E27 2M4 316	LEAD ASSY COMP	1	1	1		
18	E27 0N1 936	CAPILLARY TUBE ASSY	1	1	1		CT1 (ø2.4 × ø0.8 × 600) brazed assy
19	E27 W51 307	THERMISTOR	1	1	1	TH3	
20	E27 W53 661	BALL VALVE 7/8F	1	1	1		for gas
21	E27 2M4 932	ACCUMULATOR	1	1	1		
22	E27 69P 492	SOLENOID VALVE	1	1	1		(SV3)
23	E27 70P 490	SOLENOID COIL (OIL RETURN VALVE)	1	1	1	SV3	BK
24	E27 68P 490	R.V. COIL (4-WAY VALVE)	1	1	1	21S4	GN
25	E27 0N1 961	4-WAY VALVE	1	1	1		(21S4)
26	E27 M17 646	HIGH PRESSURE SENSOR	1	1	1	63HS	
27	E27 69P 490	SOLENOID COIL (BYPASS VALVE)	1	1	1	SV1	GY
28	E27 W53 647	LOW PRESSURE SENSOR	1	1	1	63LS	
29	E27 0N1 299	OIL SEPARATOR	1	1	1		
30	E27 2M4 646	HIGH PRESSURE SWITCH	1	1	1	63H	
31	E27 68P 492	SOLENOID VALVE ASSY	1	1	1		SV1 & CT2 (ø4.0 × ø3.0 × 220) brazed assy
32	E27 W53 493	LINEAR EXPANSION VALVE COIL	1	1	1	LEV-A	WH
33	E27 2M4 640	LINEAR EXPANSION VALVE	1	1	1		(LEV-A)
34	E27 2M5 640	LINEAR EXPANSION VALVE	1	1	1		(LEV-B)
35	E27 W54 493	LINEAR EXPANSION VALVE COIL	1	1	1	LEV-B	
36	E27 9L4 374	TERMINAL BLOCK	2	2	2	TB3, TB7	M1, M2, S
37	E27 69P 374	TERMINAL BLOCK	1	1	1	TB1B	B1, B2, Ground
38	E27 68P 374	TERMINAL BLOCK	1	1	1	TB1	L1, L2, L3, Ground
39	—	ELECTORICAL PARTS BOX	1	1	1		[RK00J657G09]
40	E27 W53 079	THERMO HOLDER	1	1	1		for TH7 (Ambient)
41	E27 2M4 444	NOISE FILTER P.C. BOARD	1	1	1	N.F.	
42	—	BOARD CASE NF	1	1	1		[RK25A634G04]
43	E27 W54 307	THERMISTOR	1	1	1	TH8	
44	—	BOARD CASE POWER	1	1	1		[RK00V587G02]
45	—	HEAT SINK	1	1	1		[RK11B721K02]
46	E27 2M4 440	POWER BOARD	1	1	1	P.B.	
47	E27 2M4 456	M-NET POWER BOARD	1	1	1	M-NET P.B.	
48	—	BOARD CASE M-NET	1	1	1		[RK25J178G04]
49	E27 2M4 450	OUTDOOR CONTROL P.C. BOARD	1	1	1	MULTI. C.B.	
50	—	BOARD CASE CONT	1	1	1		[RK25A635G03]
51	E27 68P 337	REACTOR	1	1	1	DCL	
52	E22 735 382	FUSE	2	2	2	FUSE1, FUSE2	T6.3AL / 250V
53	E27 68P 241	FUSE HOLDER	2	2	2		
54	E27 68P 639	FUSIBLE PLUG	1	1	1		
55	E27 69P 639	FUSIBLE PLUG ASSY	1	1	1		Includes FUSIBLE PLUG
56	E27 2M4 381	THERMAL PROTECTOR	1	1	1	TRS	
57	E22 267 506	COMPRESSOR RUBBER MOUNT	4	4	4		4pcs/set
58	—	RED LABEL	4	4	4	for STOP VALVE, BALL VALVE and SERVICE PORT	[BT26T170K01]
59	E27 78R 382	FUSE 250 V 6.3 A	2	2	2	F1, F2	T6.3AL / 250 V

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