

Air-cooled Chilling Units



e-series
R32

Ecological and Tough

R32 e-series

Ecological and tough options with cutting-edge technology



R32

Reduced impact on Earth with the use of R32 and a reduction in refrigerant volume

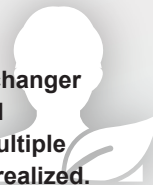
The GWP of R32 is 33% of R410A, and the amount of refrigerant required is reduced by as much as approximately 23%.



High Efficiency

The high efficiency of the e-series is achieved by high quality key components and cooperation among units

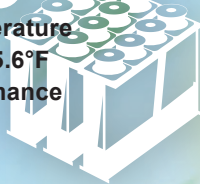
The inverter compressor and flat tube heat exchanger contribute to improved performance rating and seasonal efficiency. Furthermore, by linking multiple units, efficient operation in the system is also realized.



125.6°F (52°C)

Operable in cooling mode at an intake air temperature of up to 125.6°F (52°C).

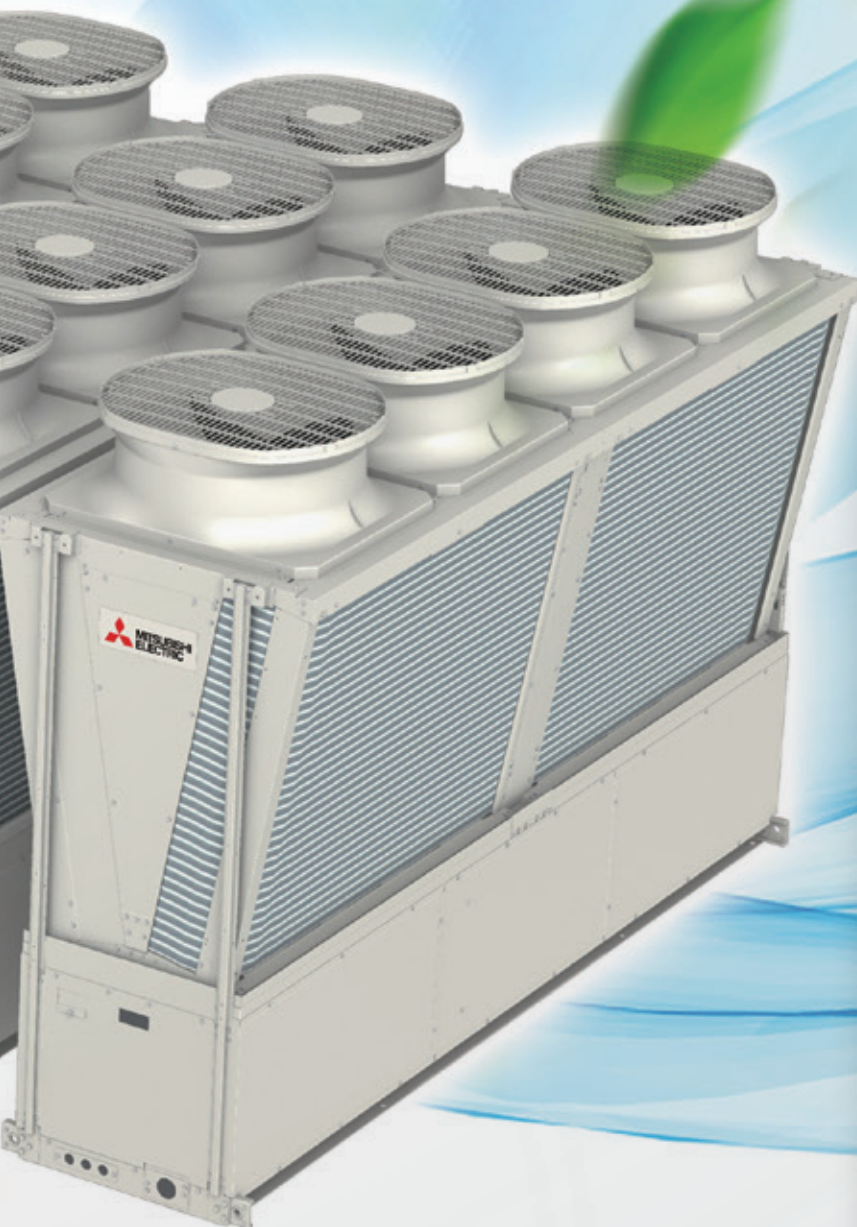
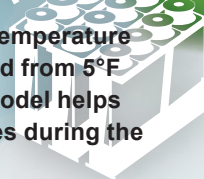
The maximum operable intake air temperature has increased from 109.4°F (43°C) to 125.6°F (52°C). This extends the cooling performance of the units in intense heat.



-4°F (-20°C)

Operable in heating mode at an intake air temperature of down to -4°F (-20°C).

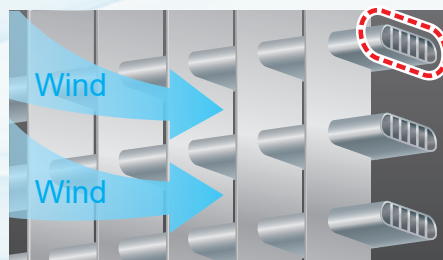
The standard minimum intake air temperature for heating operation has expanded from 5°F (-15°C) to -4°F (-20°C). The latest model helps to create warm, comfortable spaces during the harsh winter.



Key technology

Flat tube heat exchanger

The installation of fins inside the flat tube to divide the flow path of refrigerant improves heat exchange effectiveness. It contributes to greater energy efficiency, reduction in refrigerant volume, and a wider operating range.



(Illustration)

R32-compatible inverter compressor

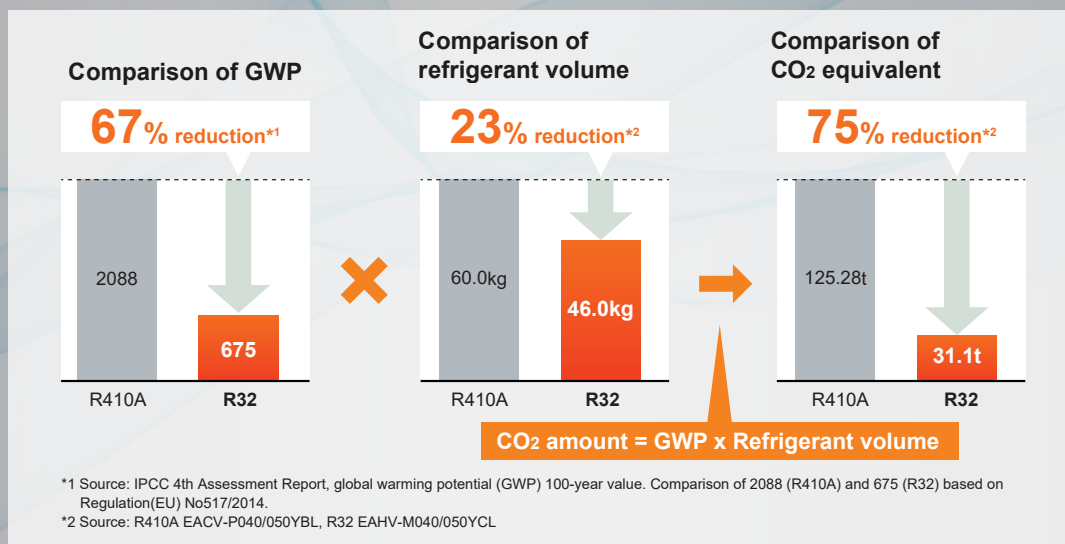
The compressor with a suction chamber injection mechanism and an inverter control system that automatically controls the operating frequency realize the use of R32 refrigerant and a wide water operating range.





Reduced impact on the environment by using R32 refrigerant

Compared to R410A, the refrigerant used in conventional models, R32 has a one-third lower GWP. The use of the R32-compatible compressor and flat tube heat exchanger allows for an approximately 23% reduction in refrigerant volume and approximately 75% reduction in CO₂ equivalent in cooling only models.



High efficiency

Rated efficiency

The e-series achieves a market leading EER level that leads to energy savings. One of the industry's highest level of energy-saving performance is achieved through technical innovation.

* Under normal cooling conditions at an outdoor temp of 95°FDB (35°CDB), outlet water temp of 44.0°F (6.67°C), and inlet water temp of 54.0°F (12.22°C). Pump input is not included in cooling capacity and power input.

Part load efficiency

In addition to rated efficiency, which indicates efficiency at full load, the e-series achieves high part load performance. This translates to high efficiency in actual usage conditions.

IPLV (Integrated Part Load Value) is calculated in accordance with AHRI 550-590 and is an indicator that evaluates overall average efficiency.

EER [BTU/(W·h)]*

40 tons	50 tons
11.64	10.58

IPLV [BTU/(W·h)]

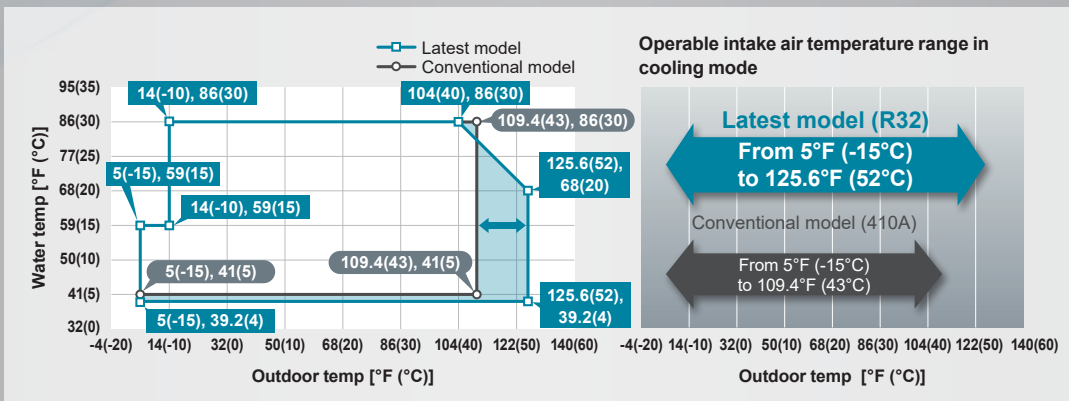
40 tons	50 tons
22.60	21.59



Operable in cooling mode at an intake air temperature of up to 125.6°F (52°C)

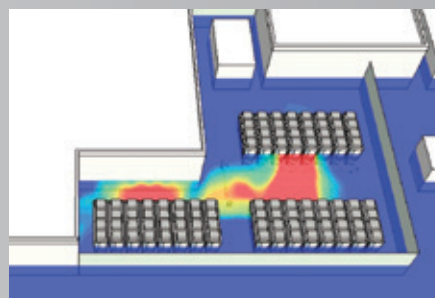
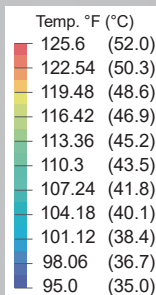
Cooling

The use of the flat tube heat exchanger has made it possible to increase the maximum intake air temperature from 109.4°F (43°C) to 125.6°F (52°C) in cooling mode, extending the cooling performance of the units in intense heat and in collective installation.



In built-up areas with a high density of buildings, wind may be blocked, causing an accumulation of warm air in the vicinity of the unit. The latest model is guaranteed up to 125.6°F (52°C), so operation remains stable even in such situations.

*The figure shows an installation example. Actual conditions vary. Units must be adequately spaced to ensure optimum performance.



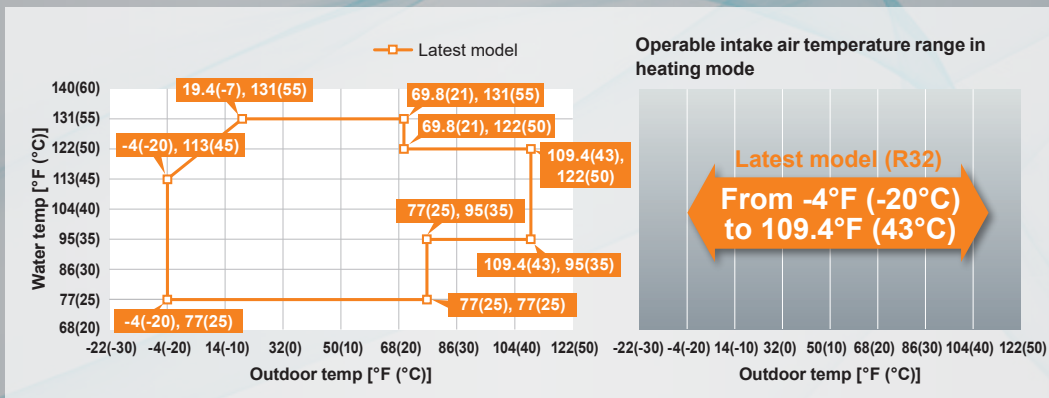
Example of flow analysis



Operable in heating mode at an intake air temperature of down to -4°F (-20°C).

Heating

The latest model has a greater heating capacity range due to the flat tube heat exchanger and the suction chamber injection mechanism of the compressor. It is operable at the minimum intake air temperature of -4°F (-20°C) and the minimum outlet water temperature of 77°F (25°C). The latest model is suitable for use in manufacturing lines requiring heating throughout the year.

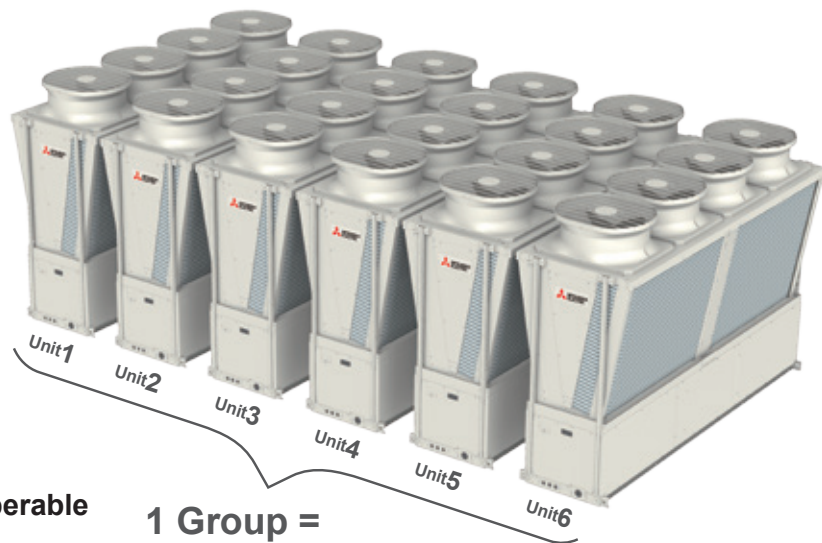


*The function to protect the units is triggered when the units are operated at a temperature outside the operating temperature range listed above. When this happens, the units will either be operated in the capacity-save mode or come to a stop and will be unable to supply water at the target temperature. Also, the units may be operated in the capacity-save mode at the start of heating operation (while warming up) due to the protection function.

High functionality of modular chillers

High functionality of modular chillers

- Up to six units can be connected to each group.
- Optimum frequency control is performed based on the system load.
- Operation is rotated to even out the operation time among groups.
- Units not undergoing maintenance are operable while other units are being maintained.



1 Group =
Up to 6 units can be
connected.

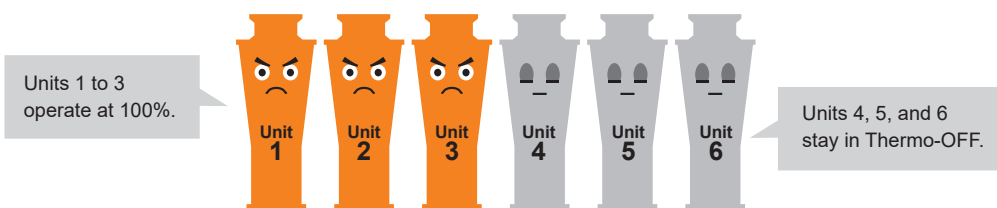
More
energy-
efficient

Optimum frequency control for greater energy saving

A maximum of six units is connectable to each group to increase the capacity of the system. The optimum number of groups is put in operation by using a unique automatic frequency control function to achieve maximum efficiency based on the system load demand.

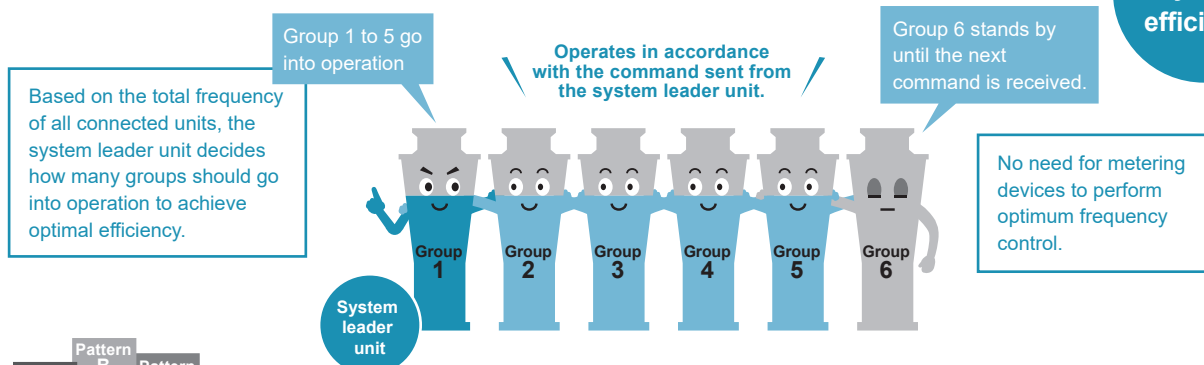
In low load operation

Without optimum frequency control

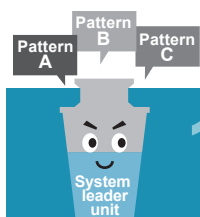


Normal
system
efficiency

With optimum frequency control (Mitsubishi Electric's e-series modular chiller)



High
system
efficiency



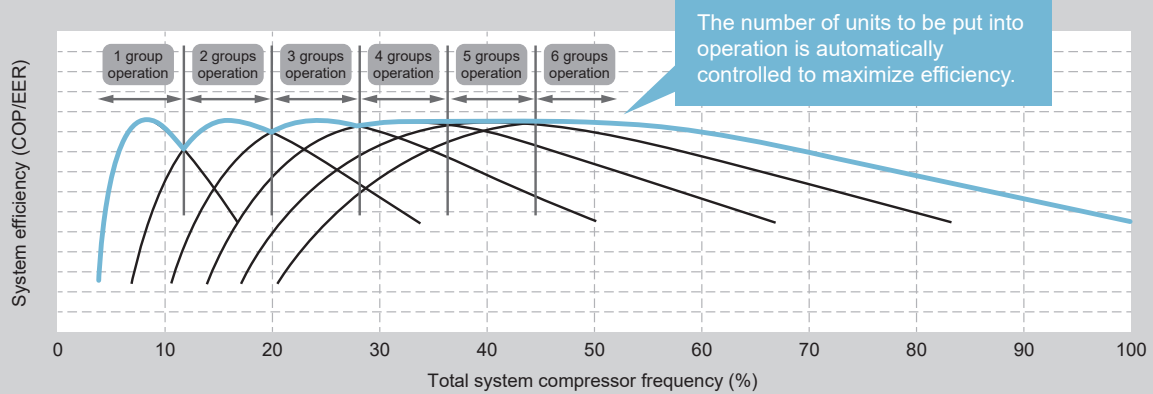
1 Based on the total frequency of all units, the system leader unit calculates the number of groups to be operated to maximize efficiency.

2 The system leader unit sends a command to each group leader unit to go into operation or remain stopped.

3 Each group leader unit controls the water temperature in accordance with the command sent from the system leader unit.

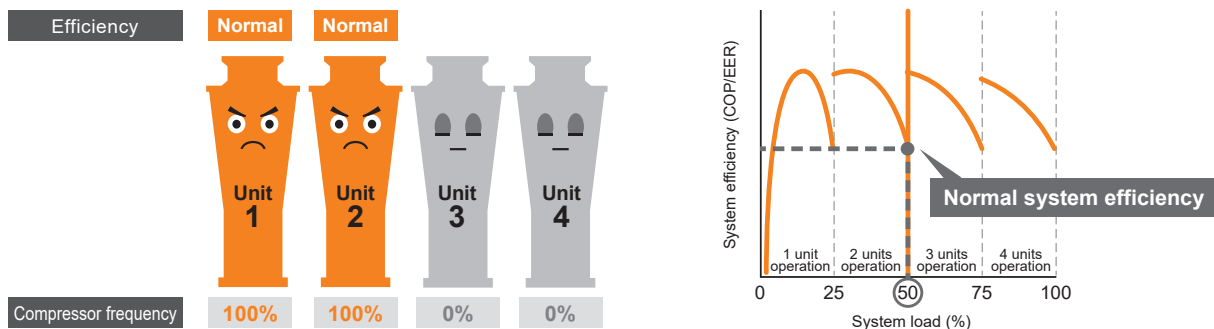
*Dip switch setting is required to use this function.

Example of operation



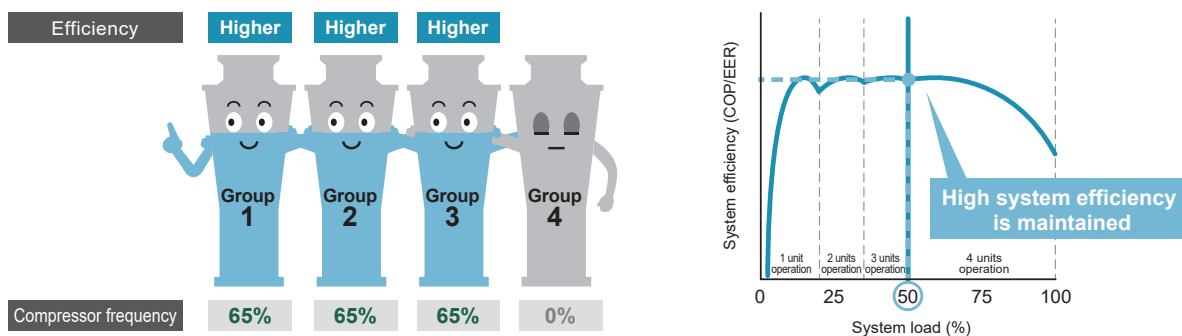
When the overall system load is 50%

Without optimum frequency control



Without optimum frequency control, it is only possible to turn the unit on or off, and compressor frequency cannot be adjusted according to the required capacity.

With optimum frequency control (Mitsubishi Electric's e-series modular chiller)



Each unit has inverter compressors, and the operating frequency and the number of groups to be operated are controlled to maximize the operational efficiency of each unit based on the total system compressor frequency for the entire group. This function improves system efficiency when operating at low to medium loads.

High functionality of modular chillers

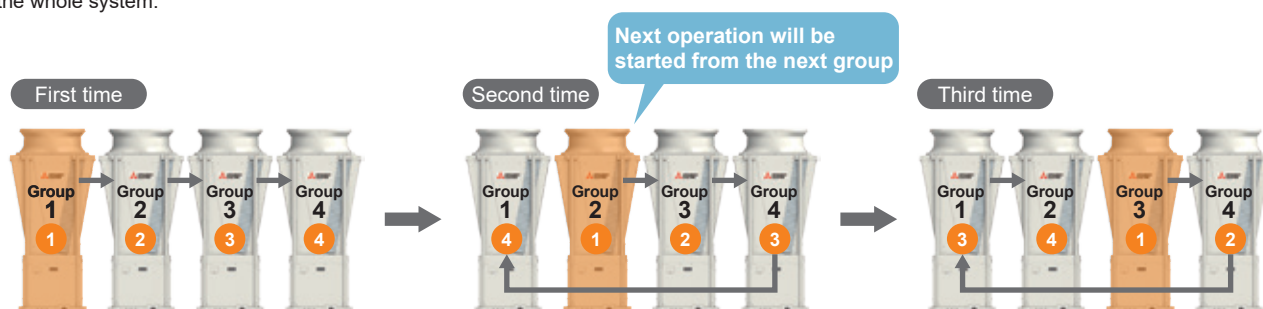
More
reliable
operation

Rotation operation and easy maintenance

Module chiller systems have an advantage of being able to operate the groups in rotation, so the operating time of each group is controlled to be equalized. They also have an additional advantage: only the ones being serviced need to be stopped while others are kept in operation during maintenance. The capacity of the backup units can also be suppressed.

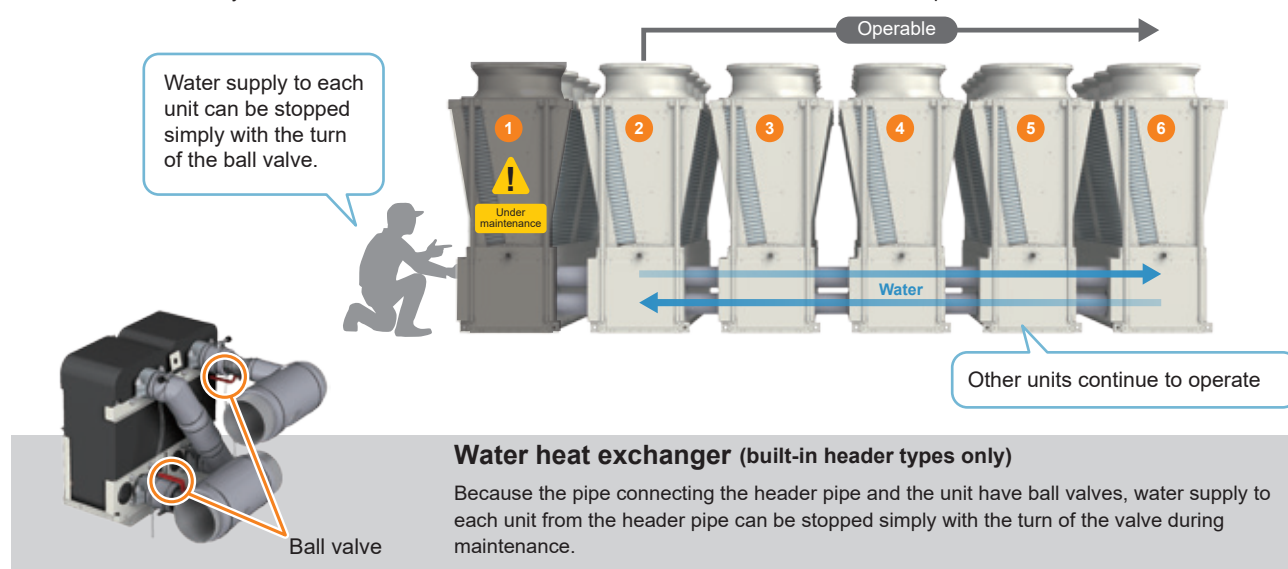
Rotation operation

When multiple groups are installed, the operating time of each group in the same system is controlled to be equalized according to the load of the whole system.



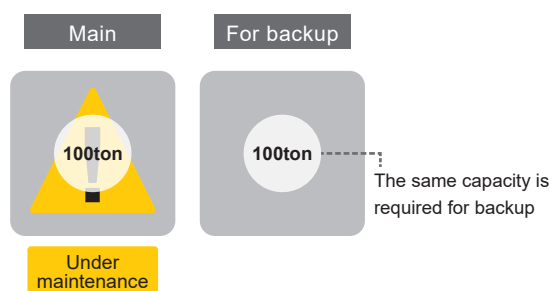
Easy maintenance

With the module chiller system, even if one unit is under maintenance, the other units can continue to operate.

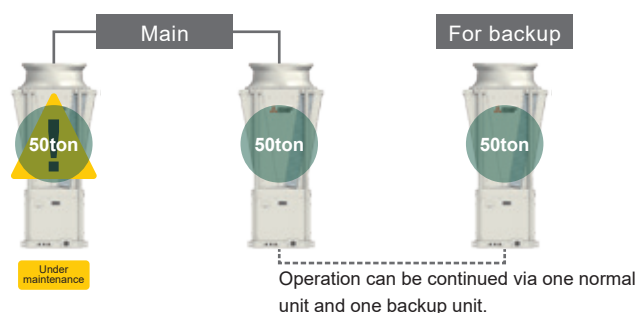


When a non-modular chiller is used as the main 100ton unit, as in the below example, the same capacity would also be required as a backup. However, when e-series modular chillers are used, two units can still operate even if one unit is under maintenance. This reduces the backup capacity requirement.

Non-modular chiller

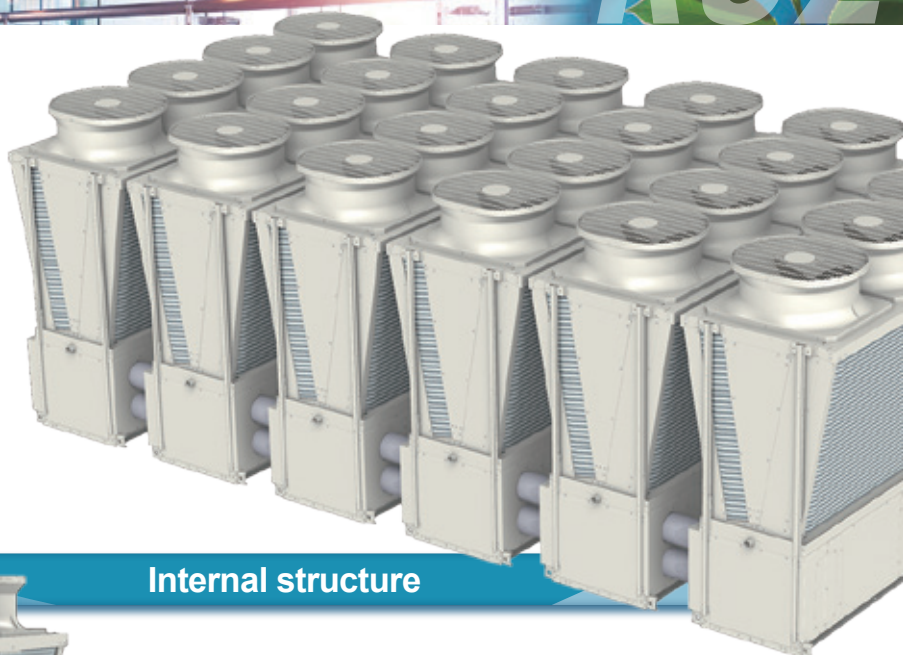


Mitsubishi Electric's e-series modular chiller

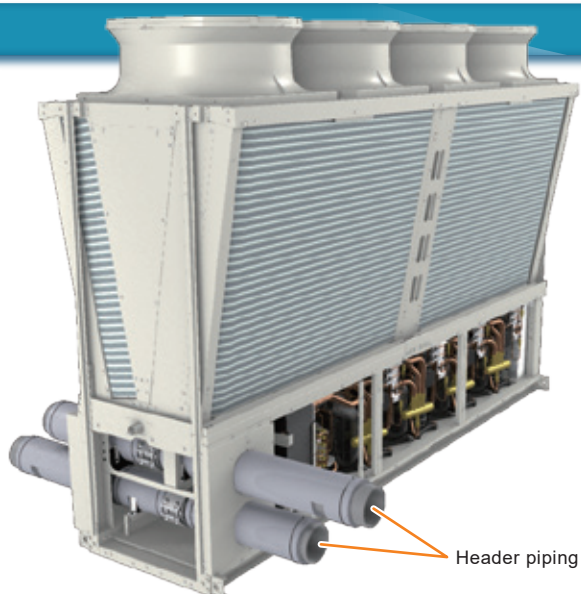


Less space and installation work

Units with built-in header pipings take less space and offer easier installation and maintenance.



Internal structure



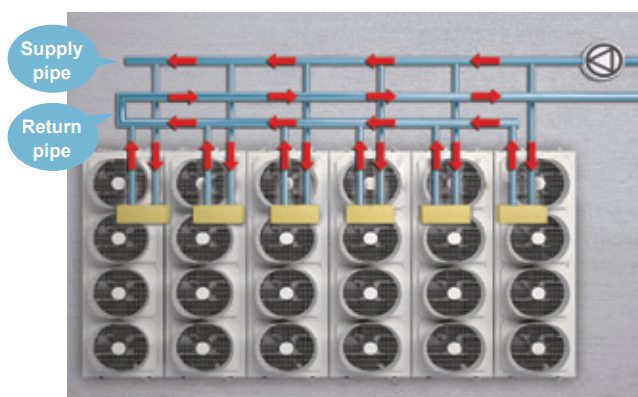
Built-in header type

Header pipings, which are normally required for connecting the unit to local water pipes, are built into the unit. Multiple units are easily connectable by using optional parts. This eliminates the need to procure water pipes for connecting the units, and reduces installation work.

*This photo shows the angle from the piping side.

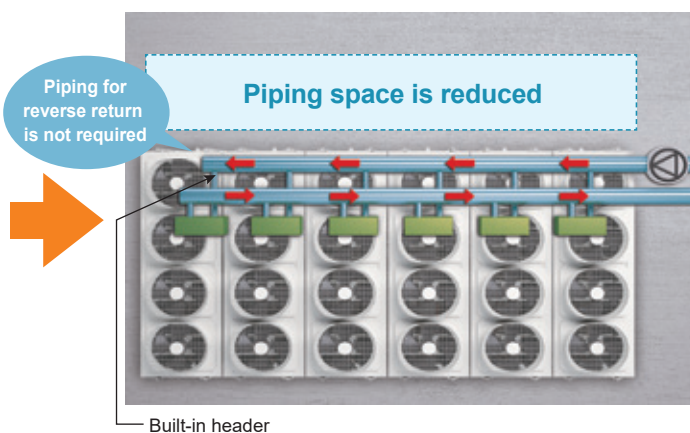
Less space and equipment cost

Standard piping construction



With standard piping construction, the customer must determine and design the return piping. The supply pipe and return pipe of each unit should have the same overall length and piping resistance to keep a balance among the flow rates to the units. Therefore, piping space and equipment costs are required.

Built-in header type



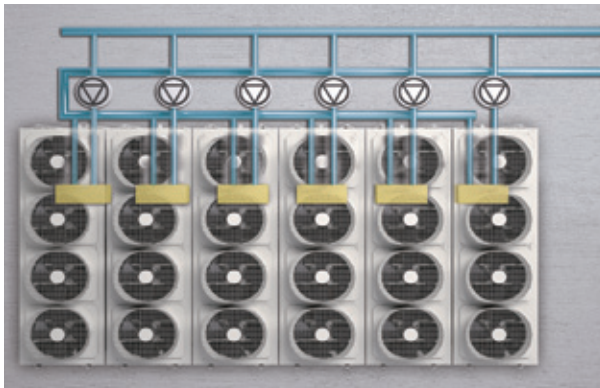
The size of the piping for the built-in header type is large to reduce pressure loss in the piping. It is unnecessary to prepare the piping for reverse return. This helps to reduce piping space and equipment cost.

Less space and installation work

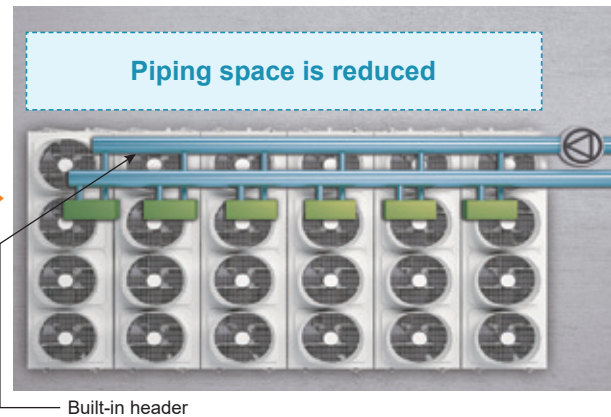
Reduced installation work

The piping to connect to other units is built into each unit. The number of piping connections is reduced by using optional parts (saving construction work and reducing construction time).

Standard piping construction

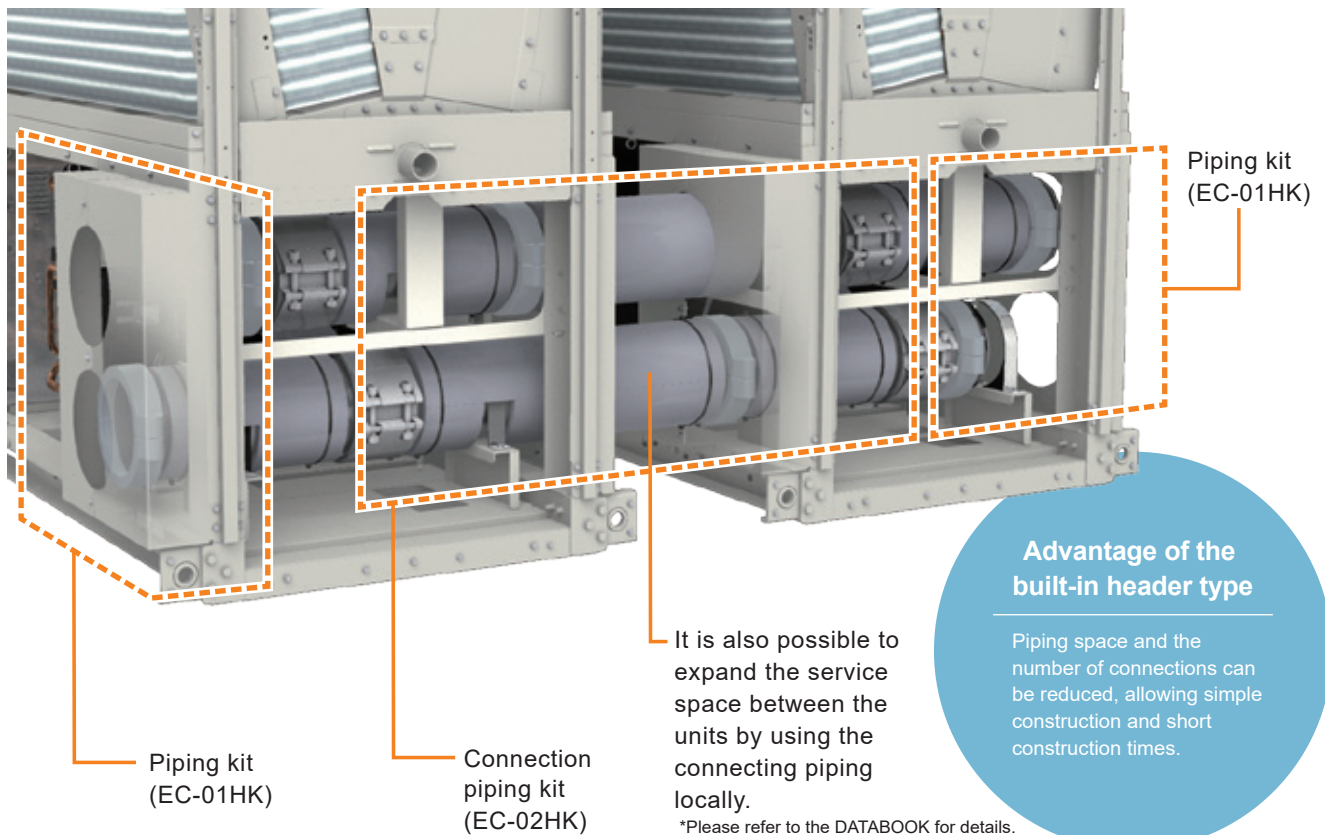


Built-in header type



• Example construction of built-in header type modules

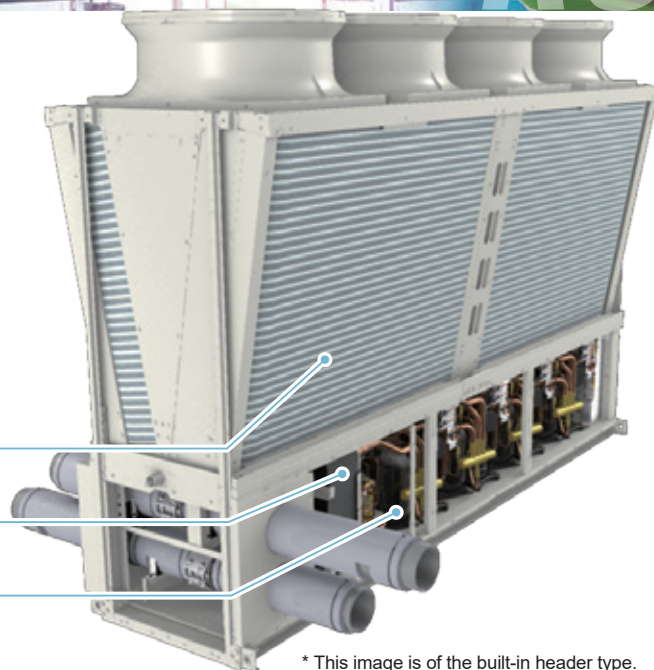
Use the optional connection kit to connect units for easy installation.



Key technology

The high-grade functionality, energy efficiency, and endurance of the e-series are achieved by Mitsubishi Electric's technology.

- Flat tube heat exchanger
- Water heat exchanger
- Compressor



* This image is of the built-in header type.

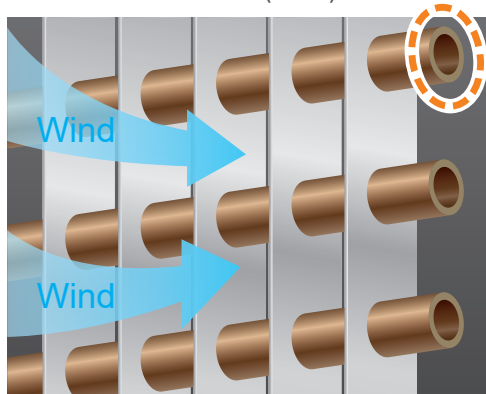
Flat tube heat exchanger



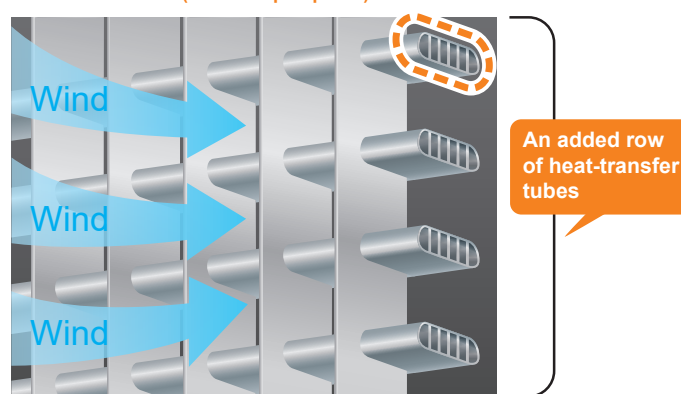
Flat tubes are sub-divided into smaller fins to increase the contact area with the refrigerant, resulting in reduced refrigerant volume, greater operating range, and higher operation efficiency.

• Image of the flat tube

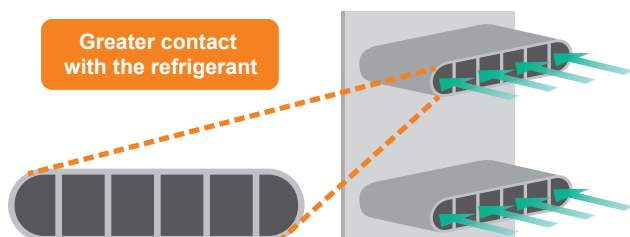
Conventional model (R410A)



Latest model (R32/Heat pump unit)



• Cross section of the flat tube



The fins inside the flat tube divide the flow of refrigerant into multiple paths and improve heat-exchanger effectiveness. Flat tubes reduce wind resistance and increase the number of piping stages, resulting in an overall improvement in heat exchange efficiency.

Compressor



R32-compatible high-efficiency inverter compressor

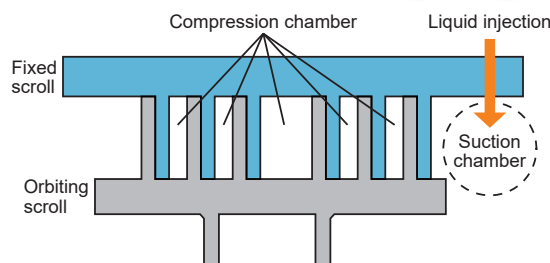


Each unit has four high-efficiency R32-compatible inverter compressors. Compared to R410A, R32 has low pressure loss, contributing to better operation efficiency. The inverter compressor automatically controls the compressor frequencies based on various air-conditioning conditions such as outside air temperature and changes in load, helping to achieve higher seasonal efficiency.

Stable operation with a suction chamber injection mechanism



Returning the liquid refrigerant to the suction chamber suppresses a rise in the discharge temperature of R32 while the units are operated at low outside temperatures. The amount of injected refrigerant is adjusted according to the refrigerant state, allowing the units to operate in heating mode at an intake temperature as low as -4°F (-20°C).

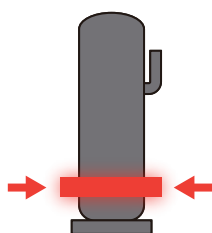


IH (induction heating) warmer



The e-series adopts an IH (induction heating) warmer to prevent refrigerant stagnation while the unit is stopped. The IH warmer suppresses standby power more than the belt case heater, which is wrapped around the compressor shell surface to constantly heat the compressor.

Case heater



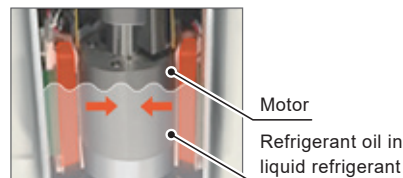
Heated from the outside with a heater

IH warmer

The magnetic property of the iron motor core inside the compressor is used to heat the compressor shell and prevent refrigerant stagnation while the unit is stopped. In addition, compressor heating remains on for 30 minutes after operation is stopped, and subsequently is switched on and off every 30 minutes. Standby power consumption therefore is lower than a case heater.

- Heated by energizing the motor

* Low voltage at a level that will not start up the compressor



- Operation while the air conditioner is stopped

On/off is repeated every 30 minutes



* Normally the compressor is heated while the unit is stopped to prevent liquid refrigerant from remaining in the compressor and to evaporate the liquid refrigerant in the compressor.

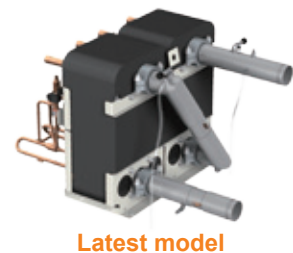
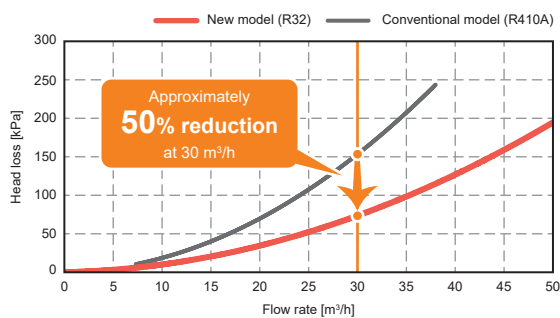
Water heat exchanger

Reduction in head loss



Head loss in the water pipe is reduced by the use of a different water heat exchanger and by reducing the number of water piping routes in the unit.

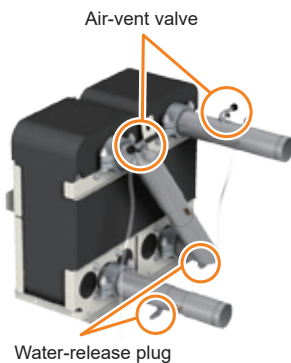
- Water heat exchanger head loss (standard piping type)



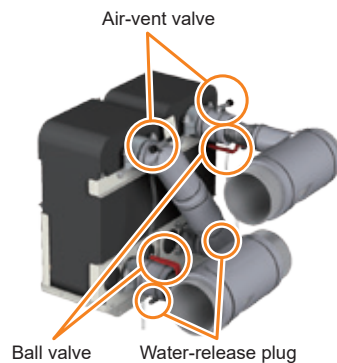
*This graph shows the comparison of water heat exchanger head loss for the standard piping type. The built-in header type model is not included.

Water piping in the unit

Standard piping



Built-in header type



- Air-vent valves prevent water splashing when bleeding air.
- Separate water-release plugs are installed at both the inlet and outlet of the water pipes, allowing for easy water drainage just by plugging in and out the plugs.
- Ball valves allow isolate from the water pipe during maintenance. (built-in header type)

Easy control

The water temperature in each module can be controlled by using local remote controller PAR-W31MAA or by using centralized controller AE-C400A. The control method can be selected at the request of each customer.



Remote controller PAR-W31MAA



Centralized controller AE-C400A

External signal input

Basic operations, such as operation command, mode switching and water temperature setting, can be performed by inputting external signals directly to the unit.

* Optional products, such as remote controllers, are not always required.

On-site control panel



Major functions

Input	ON/OFF Cooling/Heating/Cooling ECO/Heating ECO/ Anti-freeze Snow/Normal Demand Target water temperature
Output	Operation command Operation mode Error
Control function (function of chiller)	Control of multiple units Control to prevent simultaneous defrosting

Remote controller

Basic operations, such as ON/OFF, mode switching, water temperature setting and schedule setting, can be performed by connecting a remote controller.

PAR-W31MAA



Major functions

Operation/setting	ON/OFF Cooling/Heating/HeatingECO/Anti-freeze Snow/Normal Demand Scheduled operation (daily/weekly) Target temperature
Display	Operation mode Current water temperature Target temperature Error code
Control function (function of chiller)	Control of multiple units Control to prevent simultaneous defrosting

System configuration

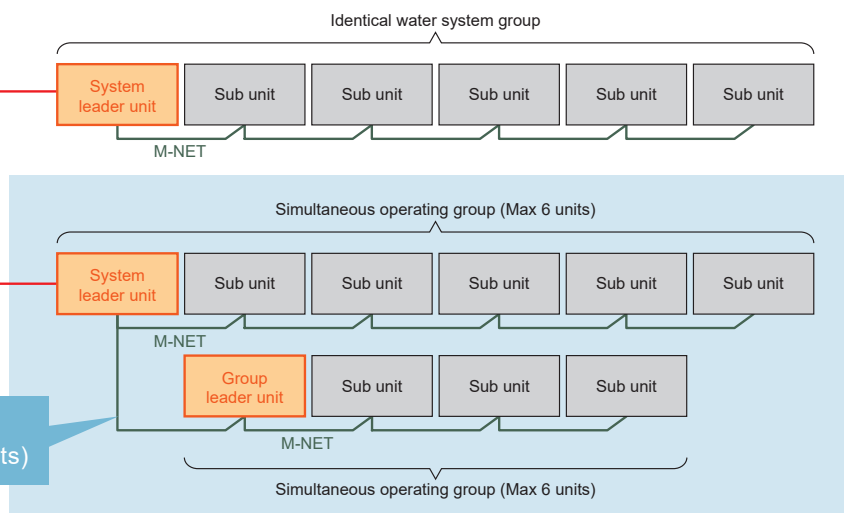


PAR-W31MAA



PAR-W31MAA

Identical water system group (Max 24 units)



Centralized controller

The e-series units are connectable to the AE-C400A that centrally controls up to 24 units or 24 systems connected via M-NET.

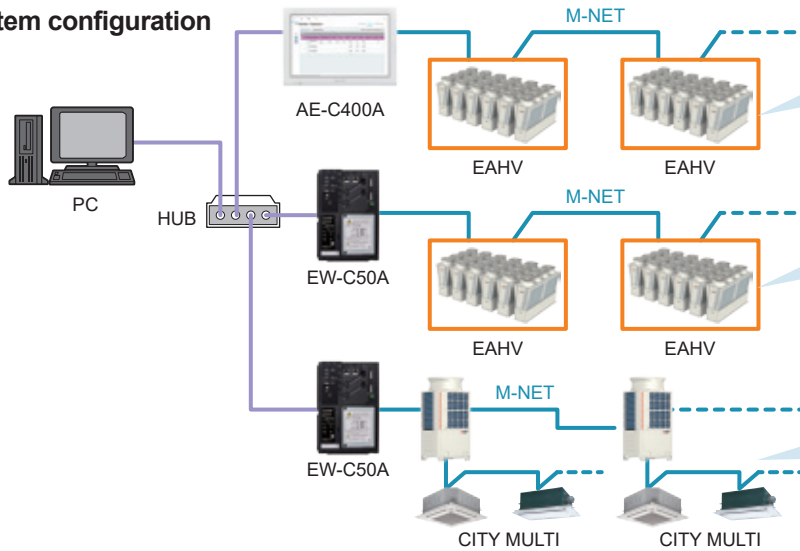
By using EW-C50A, the maximum number of connectable units can be further increased.

The use of AE-C400A enables various operation settings and integrated control of the e-series and CITY MULTI.



AE-C400A

• System configuration



Connectable to a maximum of 24 units or 24 systems

By connecting an EW-C50A to the system, up to another 24 units or 24 systems can be added.

*A maximum of seven EW-C50A are connectable to each AE-C400A.

The e-series units and CITY MULTI can be collectively controlled.

• Major functions

Operation/ setting	ON/OFF
	Cooling/Heating/Heating ECO/Anti-freeze
Setting	Snow/Normal
	Scheduled operation (daily/weekly/annual)
Display	Target temperature
	Local control disabled (ON/OFF, operation mode, target temperature)

Display	WEB browser connected
	Operation mode
Control function (function of chiller)	Current water temperature
	Error code
Control function (function of chiller)	Outdoor temperature
	Control of multiple units
Control function (function of chiller)	Control to prevent simultaneous defrosting

BACnet® connection function

Connectable to a central monitoring device via AE-C400A using BACnet®

* BACnet® is a registered trademark of ASHRAE in the United States of America.

Setting	ON/OFF
	Snow/Normal
Display	Target temperature
	Cooling/Heating/Heating ECO/Anti-freeze
Control function (function of chiller)	Local control disabled (ON/OFF, operation mode, target temperature)

Setting	ON/OFF
	Snow/Normal
Display	Inlet/outlet water temperature
	Cooling/Heating/Heating ECO/Anti-freeze
Control function (function of chiller)	Local control disabled (ON/OFF, operation mode, target temperature)
	Collective error
Control function (function of chiller)	Communication error
	Individual unit error

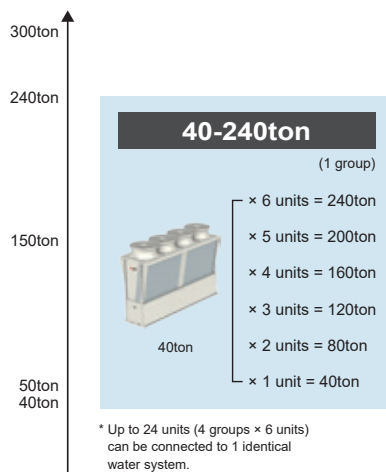
Heat pump



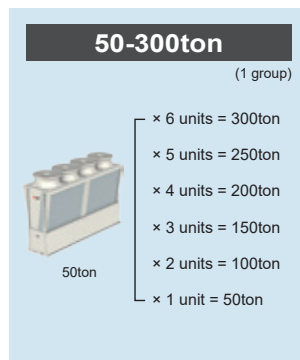
40ton	EAHV-M040YCL(-N)(-BS)
50ton	EAHV-M050YCL(-N)(-BS)

* (-N) indicates built-in header type models. * (-BS) indicates anti-corrosion type models.

Capacity



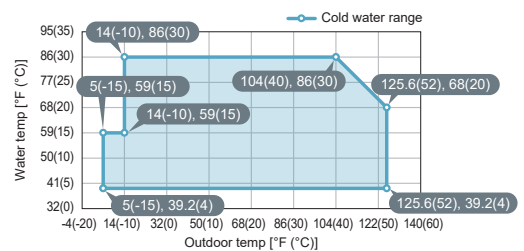
* Up to 24 units (4 groups × 6 units) can be connected to 1 identical water system.
* 1 group must be configured with same models.



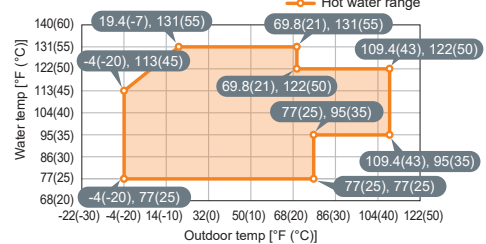
* Up to 24 units (4 groups × 6 units) can be connected to 1 identical water system.
* 1 group must be configured with same models.

Wide operating range

Cooling operation



Heating operation

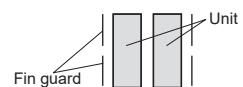


Optional parts

Description	Image	Model name	Remarks
Piping kit		EC-01HK *1	For inside header type modules
Connection piping kit		EC-02HK *1	For inside header type modules
Fin guard		EC-130FG	For standard pipe type and inside header type modules *2
Representative-water temperature sensor		TW-TH16-E	For standard pipe type and inside header type modules

*2 One set contains 4 fin guards. Please refer to the following installation examples.

Installation only on the outside



Installation on the outside and inside



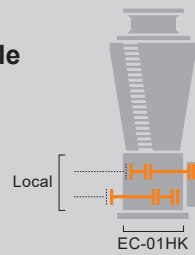
* 2 sets are required.

*1 EC-01HK and EC-02HK contain panels and bolts together with the items shown. (Please refer to the next page for details.)

Details of piping kit

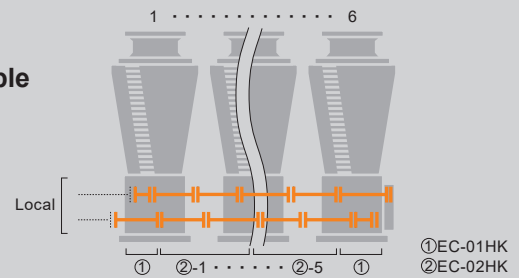
Single unit

1



Multiple units

2



Parts list

Optional parts ① (Piping kit)

EC-01HK

a Pipe coupling×2

b Housing joint×4

c Joint pipe (Short)×2

d Pipe cap×2

e Saddle×1

f Side panel×1

g Panel BL×1

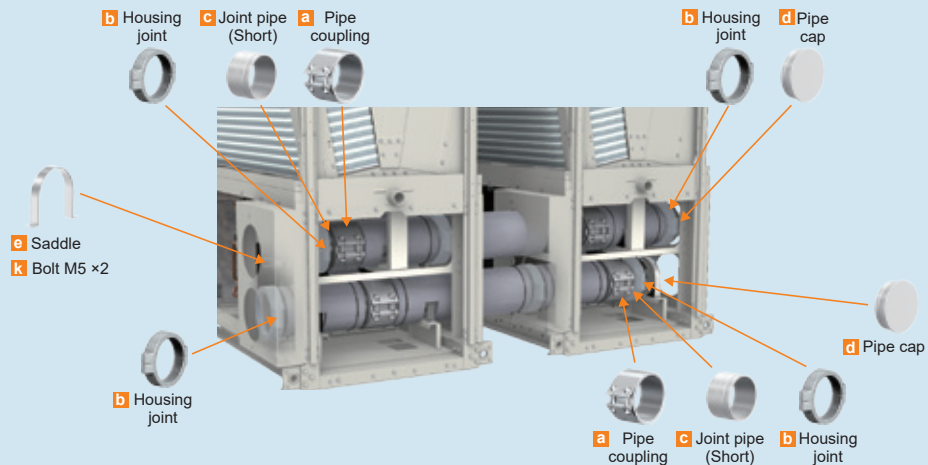
h Panel BR×1

i Panel SL×1

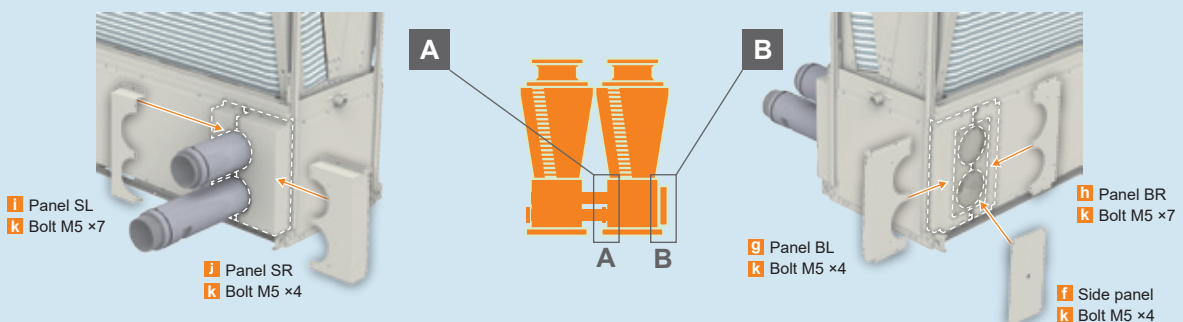
j Panel SR×1
k Bolt M5

Installing the piping kit (EC-01HK)

Header piping



Panel



Parts list

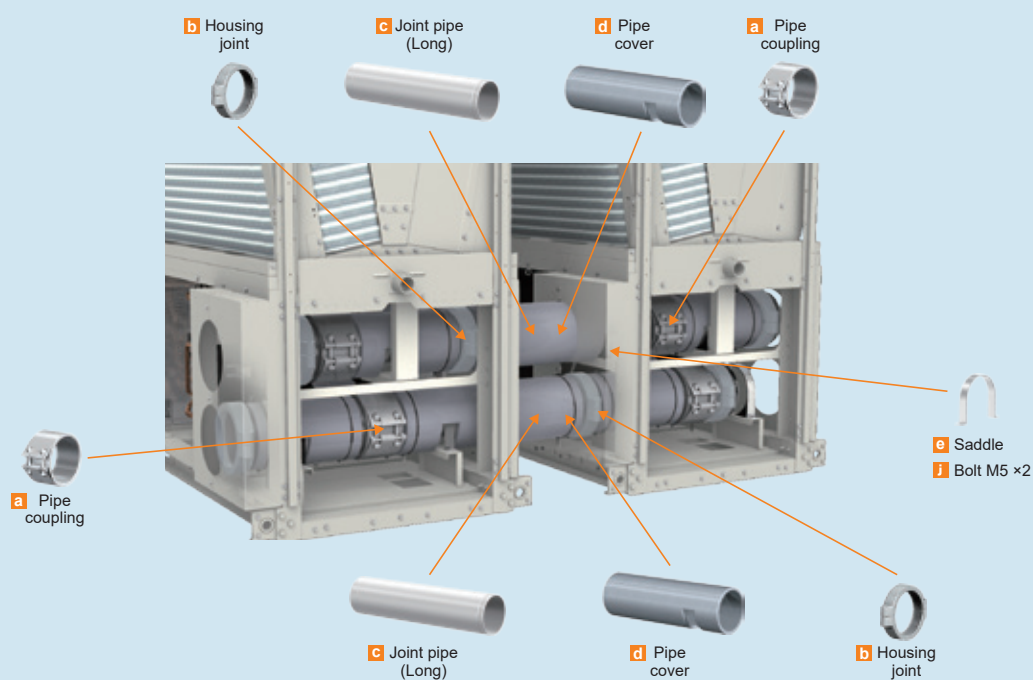
Optional parts ②
(Connection piping kit)

EC-02HK

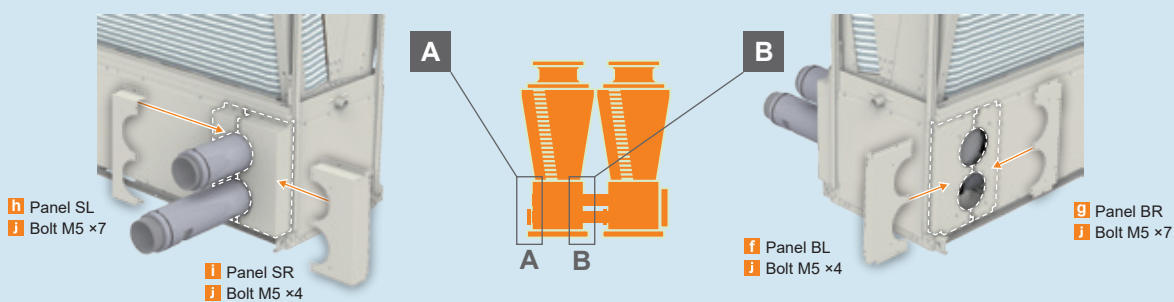
 a Pipe coupling×2	 b Housing joint×2	 c Joint pipe (Long)×2	 d Pipe cover×2	 e Saddle×1
 f Panel BL×1	 g Panel BR×1	 h Panel SL×1	 i Panel SR×1	 j Bolt M5

Installing the piping kit (EC-02HK)

Header piping



Panel



*Please refer to the Installation Manual for details on the installation procedure.

Standard	40ton	EAHV-M040YCL	50ton	EAHV-M050YCL
Anti-corrosion	40ton	EAHV-M040YCL-BS	50ton	EAHV-M050YCL-BS
Built-in header	40ton	EAHV-M040YCL-N	50ton	EAHV-M050YCL-N
Anti-corrosion Built-in header	40ton	EAHV-M040YCL-N-BS	50ton	EAHV-M050YCL-N-BS

Model			EAHV-M040YCL(-N)(-BS)		EAHV-M050YCL(-N)(-BS)		
Power source			3-phase 3-wire 460V 50/60Hz				
Cooling capacity *1			BTU/h	511,800		614,200	
			kW	150.0		180.0	
			kW	43.99		58.06	
			EER	11.64		10.58	
			kW/kW	3.41		3.10	
			IPLV *4	22.60		21.59	
			Water flow rate	GPM	102.3		122.8
			m³/h	23.24		27.89	
Heating capacity *2			BTU/h	511,800		614,200	
			kW	150.0		180.0	
			kW	48.07		59.60	
			COP	10.65		10.30	
			kW/kW	3.12		3.02	
			Water flow rate	GPM	102.3		122.8
						m³/h	23.24
Current input			Cooling current 460V *1	A	62		81
			Heating current 460V *2	A	68		84
			Maximum current	A		120	
Water pressure drop *1			Standard piping	ftAq	15.4		21.8
			Inside header piping	psi	6.7		9.4
				kPa	46		65
				ftAq	37.1		52.2
			psi	16.1		22.6	
			kPa	111		156	
			Temp range			Outlet water (Cooling) *5	°F
	°C	4.00~30.00					
Outlet water (Heating) *5	°F	77.00~131.00					
	°C	25.00~55.00					
Outdoor (Cooling) *5	°F	5.0~125.6					
	°C	-15.0~52.0					
Outdoor (Heating) *5				°F	-4.0~109.4		
				°C	-20.0~43.0		
Circulating water volume range			GPM	56.8~189			
			m³/h	12.9~43.0			
Sound pressure level *1 *6			dB (A)	67		68	
Sound power level *1			dB (A)	89		89	
Diameter of water pipe (Standard piping)			Inlet	in.	2 1/2B housing type joint		
			Outlet	mm	65A housing type joint		
				in.	2 1/2B housing type joint		
				mm	65A housing type joint		
Diameter of water pipe (Inside header piping)			Inlet	in.	6B housing type joint		
			Outlet	mm	150A housing type joint		
				in.	6B housing type joint		
				mm	150A housing type joint		
External finish			Polyester powder coating steel plate				
External dimension HxWxD			in.	92-17/32 x 133-27/32 x 42-17/32			
			mm	2350 x 3400 x 1080			
Net weight			Standard piping	lbs	2921		
			Inside header piping	kg	1325		
				lbs	2981		
					kg	1352	
Design pressure			R32	MPa	4.15		
			Water	psi	602		
				MPa	1.0		
					psi	145	
Heat exchanger			Water side	Stainless steel plate and copper brazing			
			Air side	Salt-resistant cross fin & aluminium tube			
Compressor			Type	Inverter scroll hermetic compressor			
			Maker	MITSUBISHI ELECTRIC CORPORATION			
			Starting method	Inverter			
			Quantity	4			
			Motor output	kW	11.5 x 4		
Fan			Lubricant	MEL46EH			
			Air flow rate	cfm	9534 x 4		
				m³/min	270 x 4		
				L/s	4500 x 4		
			Type, Quantity	Propeller fan x 4			
Protection			Starting method	Inverter			
			Motor output	kW	0.92 x 4		
			External static pressure	psi	0.0029		
				Pa	20		
			High pressure protection	High pressure sensor & High pressure switch at 4.15MPa (602psi)			
Refrigerant			Inverter circuit	Over-heat protection, Over current protection			
			Compressor	Over-heat protection			
			Type	R32			
			charge *3	lbs	25.4 x 4		
				kg	11.5 x 4		
Control			LEV				

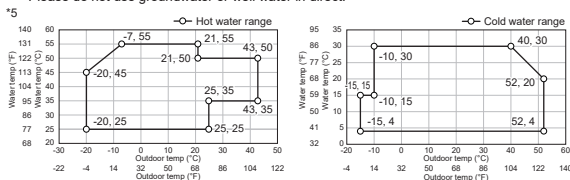
*1 Under normal cooling conditions at outdoor temp 95.00°F DB (35.00°C DB) outlet water temp 44.00°F (6.67°C) inlet water temp 54.00°F (12.22°C). Pump input is not included in cooling capacity and power input.

*2 Under normal heating conditions at outdoor temp 47.00°F DB / 43.00°F WB (8.33°C DB / 6.11°C WB) outlet water temp 120.00°F (48.89°C). Pump input is not included in heating capacity and power input.

*3 Amount of factory-charged refrigerant is 2.95 (kg) x 4. Please add the refrigerant at the field.

*4 IPLV is calculated in accordance with AHRI 550/590.

- Please don't use the steel material for the water piping.
- Please always make water circulate, or pull the circulation water out completely when not in use.
- Please do not use groundwater or well water in direct.
- The water circuit must be closed circuit.
- Due to continuous improvement, the above specifications may be subject to change without notice.
- This model doesn't equip with a pump.

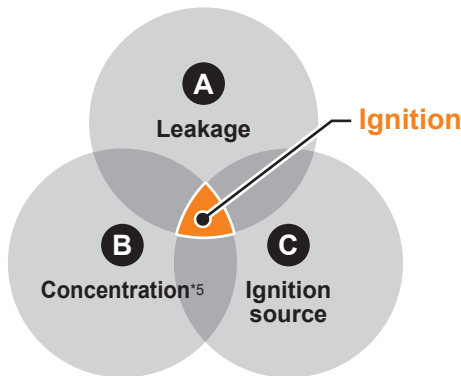


Unit converter	
BTU/h = kW x 3.412.14	
cfm = m³/min x 35.31	
lbs = kg / 0.4536	
*Above specification data is subject to rounding variation.	

*6 In anechoic room at 3.28ft(1m) from the service surface

R32 refrigerant properties

Under the conditions shown below, there is a possibility that R32 could burn.



	R32	R410A	R22
Chemical formula	CH ₂ F ₂	CH ₂ F ₂ /CHF ₂ CF ₃	CHClF ₂
Composition (blend ratio wt. %)	Single composition	R32/R125 (50/50 wt %)	Single composition
Ozone depletion potential (ODP)	0	0	0.055
Global warming potential (GWP) *1	675	2088	1810
LFL(vol.%) *2	13.3	—	—
UFL(vol.%) *3	29.3	—	—
Flammability *4	Lower flammability (2L)	No flame propagation (1)	No flame propagation (1)

*1 IPCC 4th assessment report

*2 LFL: Lower flammable limit

*3 UFL: Upper flammable limit

*4 ISO 817:2014

*5 R32 consistency is higher than LFL^{*2} and lower than UFL^{*3}.

Be sure to observe the following three points to use R32 safely.

⚠ WARNING

Do not leak refrigerant.

A

- <Installation> • Vacuum drying should be done. Do not release refrigerant into the atmosphere unnecessarily.
 - Follow "Installation points of charging refrigerant."
- <Repair/Removal> • Refrigerant should be recovered.

B

Prevent concentration.

- Follow "Installation restrictions".

C

Keep ignition sources away from the unit.

- Do not braze pipes that contain refrigerant. Before brazing, refrigerant should be recovered.
- Do not install the unit while electricity is on. Turn off electricity and check using a tester.
- Do not smoke during work and transportation.

Note: Both R32 / R410A emit toxic gas when exposed to naked flame.

Tools

Tools	Gauge manifold	Charge hose	Electronic weight scales	Charge valve	Electric leak tester (Gas leak detector)	Vacuum pump	Vacuum pump adapter	Refrigerant recovery equipment	Refrigerant recovery cylinder
R32	Shareable ^{*3}	Shareable ^{*3}	Shareable ^{*3}	Shareable ^{*3}	Shareable ^{*3}	Shareable ^{*3}	Shareable ^{*3}	Shareable ^{*3}	Exclusive
R410A	Shareable ^{*3}	Shareable ^{*3}	Shareable ^{*3}	Shareable ^{*3}	Shareable ^{*3}	Shareable ^{*3}	Shareable ^{*3}	Shareable ^{*3}	Exclusive

Note: Be sure to confirm with the manufacturers that the electric leak tester, vacuum pump and refrigerant recovery equipment are compliant with R32.

*1 Refer to catalogs provided by the manufacturers of the tools above to ensure that the tools are usable with R32.

*2 Do not use R32 and R410A in combination in the same refrigerant recovery cylinder.

*3 The types of tools required for R32 units and R410A units are the same. Each tool must be used only with either R32 units or R410A units.

Procedure for charging refrigerant

Before work	Confirmation of refrigerant type	Confirm the spec label.
	Confirmation of installation restrictions	Be sure to follow "Installation restrictions".
Work	Charging of additional refrigerant	Use a gauge manifold, charge hose and charge valve compliant with R32.
	Gas leak inspection	Use a leak tester compliant with R32.

Installation restrictions

General restrictions

! WARNING

Do not install the unit where combustible gas may leak.

- If combustible gas accumulates around the unit, fire or explosion may result.

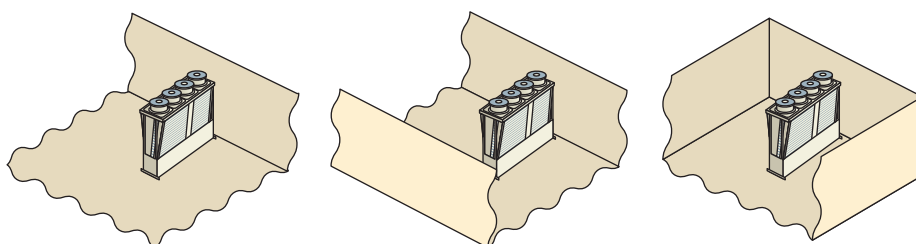
- Provide sufficient space around the unit for effective operation, efficient air movement, and ease of access for maintenance.
- All restrictions mentioned in this manual apply not only to new installations but also to relocations and layout changes.
- Refer to the Installation Manual for other precautions on installation.

Installation space requirement

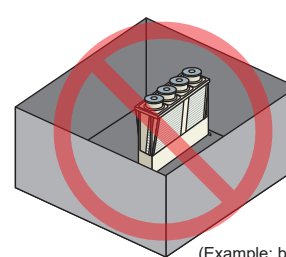
- Do not install the unit inside a building such as the basement or machine room, where the refrigerant may stagnate.
- Install the unit in a place where at least one of four sides is open.

Figure 1

Correct installation

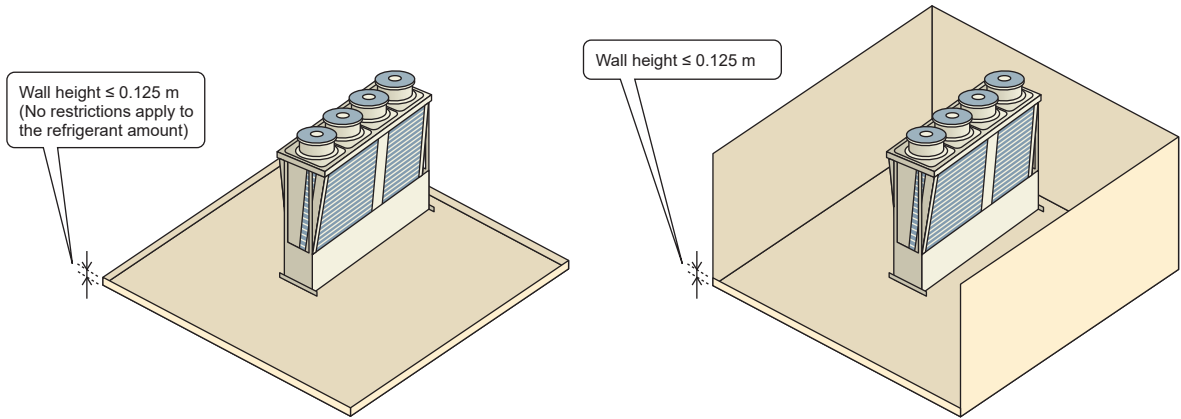


Incorrect installation

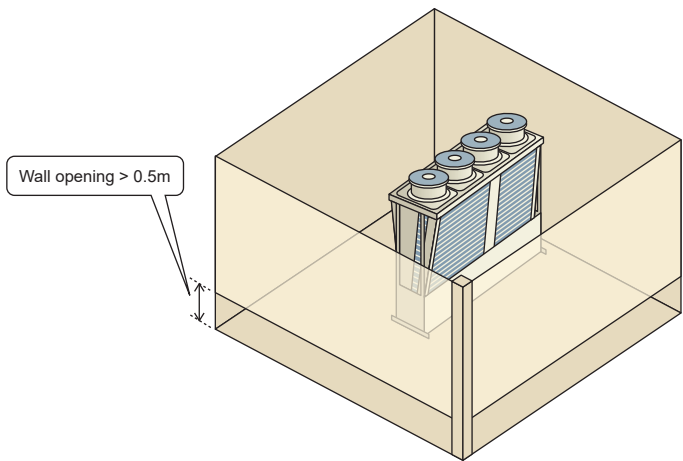


If the unit needs to be installed in a space where all four sides are blocked, confirm that one of the following situations (A or B) is satisfied.

A Install the unit in a space with a wall height of ≤ 0.125 m.



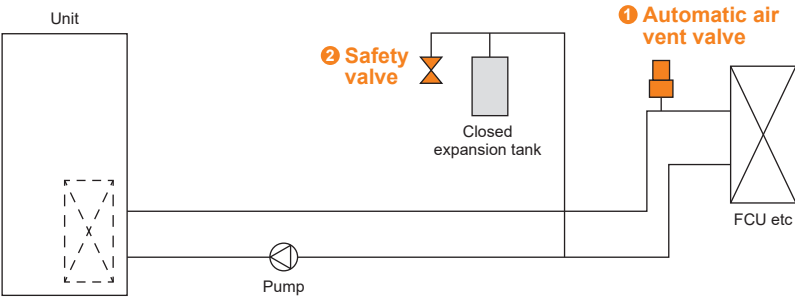
B Create an appropriate ventilation opening.



Regulatory requirements for safety

See below for information on installing a safety device on the air cooled chilling unit system.

- * Safety devices shall be regularly inspected, maintained, and replaced in accordance with relevant laws, regulations, and the instructions of the manufacturers.
- * The requirements listed below were established based on IEC60335-2-40 (Edition 5.0) G.G.6. See the original standards for further information on selecting a safety device.



Required items	Note
① Automatic air vent valve	* In the event of a failure of the waterside heat exchanger in the unit, the refrigerant may leak from the automatic air vent valve, so install it in a place where the refrigerant will not accumulate, such as outdoors.
② Safety valve	* In the event of a failure of the waterside heat exchanger in the unit, the refrigerant may leak from the safety valve, so install it in a place where the refrigerant will not accumulate, such as outdoors.



⚠ Warning

- Do not use refrigerant other than the type indicated in the manuals provided with the unit and on the nameplate.
 - Doing so may cause the unit or pipes to burst, or result in explosion or fire during use, repair, or at the time of disposal of the unit.
 - It may also be in violation of applicable laws.
 - MITSUBISHI ELECTRIC CORPORATION cannot be held responsible for malfunctions or accidents resulting from the use of the wrong type of refrigerant.
- Our air-cooled chilling units contain a fluorinated greenhouse gas, R32 (GWP:675).

This GWP value is based on Regulation (EU) No. 517/2014 from IPCC 4th edition. In case of Regulation (EU) No. 626/2011 from IPCC 3rd edition, this is R32 (GWP:550).

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